



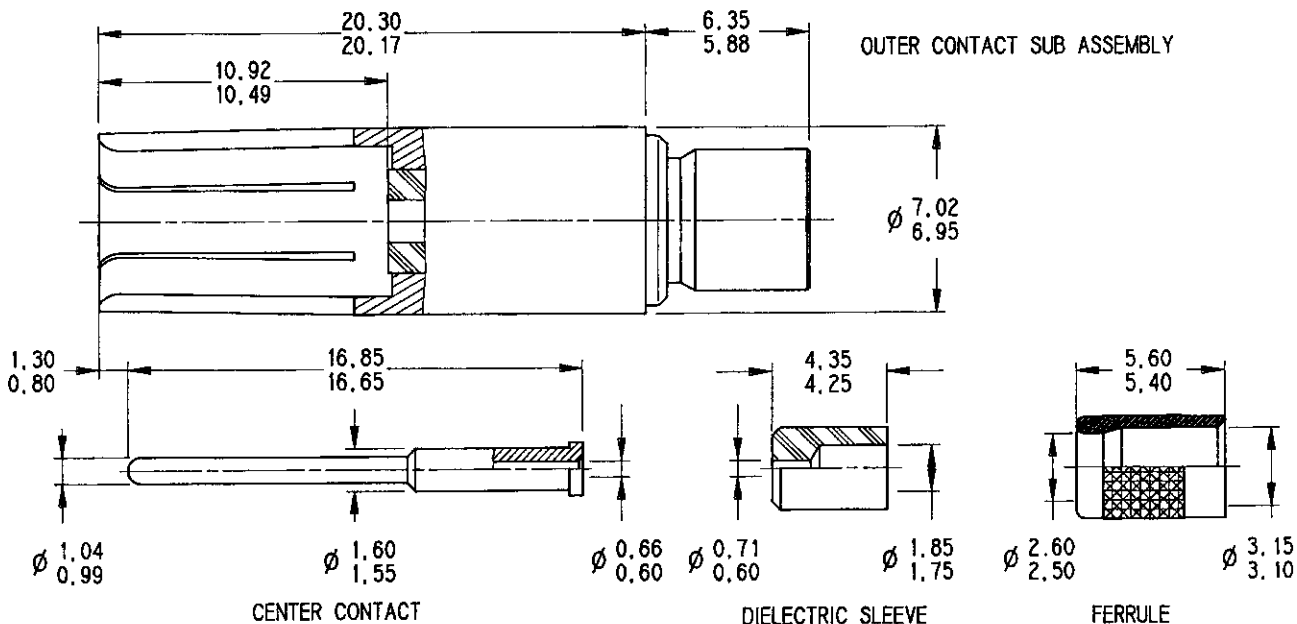
RADIALL®
MULTIPIN CONNECTOR

SALES DRAWING

616 026

TITLE : SIZE 5 COAXIAL SOCKET CONTACT
FOR MICRODOT 250 39 37 AND RG 316 DS CABLE

Edition : _____ Page 1 / 1
SERIE : DSX
PEN : _____

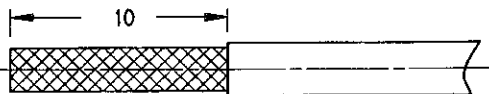


MATERIAL AND FINISH:
OUTER CONTACT: BERYLLIUM COPPER _ GOLD OVER NICKEL UNDERPLATE
CENTER CONTACT: BRASS _ GOLD OVER NICKEL UNDERPLATE
FERRULE: ANNEALED BRASS _ GOLD OVER NICKEL UNDERPLATE
DIELECTRIC: PTFE

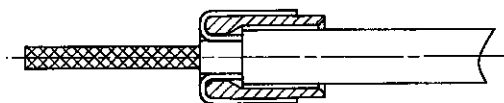
WIRING INSTRUCTIONS:

STEP 1

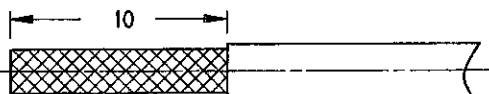
FOR MICRODOT CABLE:
STRIP THE 1st BRAID AT DIMENSION SHOWN



SLIDE THE FERRULE OVER THE BRAID UNTILL IT BUTTS AGAINST CABLE JACKET
FOLD BACK BRAID OVER FERRULE. STRIP AND FOLD BACK 2nd BRAID OVER THE FIRST



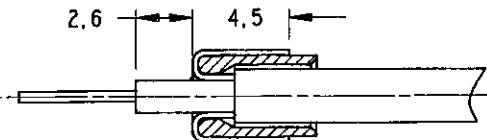
FOR RG 316 DS CABLE:
STRIP THE BRAID AT DIMENSION SHOWN



SLIDE THE FERRULE OVER THE BRAID UNTILL IT BUTTS AGAINST CABLE JACKET
FOLD BACK BRAID OVER FERRULE

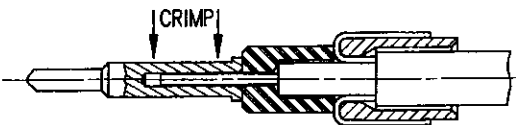
STEP 2 (FOR MICRODOT AND RG 316 DS CABLE)

CUT BRAIDS AT DIMENSION SHOWN
STRIP CENTER CONDUCTOR AT DIMENSION SHOWN



STEP 3

SLIDE DIELECTRIC SLEEVE AND CENTER CONTACT OVER CENTER CONDUCTOR
CRIMP CENTER CONTACT USING:
CRIMPING TOOL : M22520/2-01 (RADIALL 282281)
SELECTOR : 6 FOR MICRODOT CABLE
 : 7 FOR RG316 DS
POSITIONER : RADIALL 282974



STEP 4

INTRODUCE CENTER CONTACT SUB ASSEMBLY INTO OUTER CONTACT AND CRIMP USING:
CRIMPING TOOL : M22520/5-01 (RADIALL 282293)
DIE : M22520/5-05 (RADIALL 282246) HEX B 4.5/FLATS



IND	MODIFICATIONS	DATE	DRAWN	DATE	CHECKED
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DATE: JULY 02 92 DRAWN: L FALETTI

DATE: _____ CHECKED: _____

This information is given as an indication. In the continual goal to better our products, we reserve the right to bring any modifications judged necessary.



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